

CELL :- A206      CELL NAME:- Oil pump      MACHINE / STAGE :- VMC Brother -5      OPERATION :- Boring

**KAIZEN THEME** –To avoid A206 body rotor bore face unclean .

**WIDELY/DEEPLY:-**

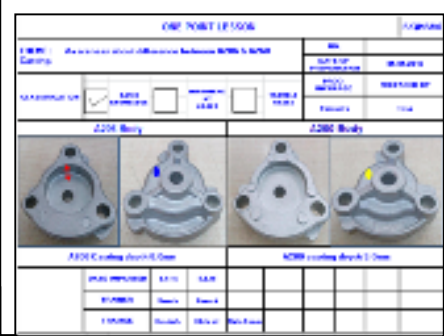
**PROBLEM / PRESENT STATUS** –A206 Body rotor bore face unclean .



**BEFORE**

**IDEA** :- Poka yoke to be implemented to avoid wrong part loading .

**COUNTERMEASURE:** - 1)Sensor to be provided on fixture as if A206 load on A260 set up then machine can not run .  
 2)Currently awareness given to operator & one point lesson displayed on line .



**AFTER**

<b>BENCHMARK</b>	19 No.
<b>TARGET</b>	0No.
<b>KAIZEN START</b>	03.07.2015
<b>TARGET DATE</b>	27.08.15
<b>KAIZEN FINISH</b>	

**TEAM MEMBERS :-**  
 Yuvraj Desai, Umesh pimple  
 Ganesh Padwalkar ,vijay walunj,

**BENEFITS :-**

1. Prevent Re-occurrence Defect.
2. Reduce COPQ.

**KAIZEN SUSTENANCE**

**WHAT TO DO-** Point to be added in Sustenance check sheet .

**HOW TO DO:** Audit

**FREQUENCY :** Alternate Day

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-			NA	

**WHY - WHY ANALYSIS :-**

- Why 1** -A206 Body rotor bore face unclean .
- Why 2** – A206 Machining done on A260 Machining set up .
- Why3** – Current process allows to load A206 body on A260 Set up .

**ROOT CAUSE-** -Current process allows to load A206 body on A260 Set up .

**REGISTRATION NO. & DATE:- 03.07.2015**

**REGISTERED BY :- Ganesh Padwalkar**

**MANAGER’S SIGN :- Sunil kinkar**

**RESULT :-**

Under monitoring